

PHOENIX EXCHANGE

PARTS CATALOG



(214) 630-3610
2412 IRVING BLVD DALLAS, TX 75207





CALEB@PHOENIXEX.COM

Direct# 214-628-7001

Cell# 214-534-0489



JUSTIN@PHOENIXEX.COM

Direct# 214-628-7019

Cell# 214-707-4803



JOSH@PHOENIXEX.COM

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Cell# 469-578-3484



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Cell# 972-921-3884





FREIGHTLINER

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STEERING PRODUCTS



M100PBY

Sheppard M80, M90, M100, M110, HD94, SD110

14-13063-000	M100PJD
14-10337-000	M100PBY
14-18932-000	HD94PB3

TRW 40, 55, 65, 85 Series

14-18357-000	TAS40005
14-15655-000	TAS55003
14-17712-000	TAS65004
14-12747-000	TAS65129
14-13451-000	TAS65155
14-14945-000	TAS85142
14-17727-000	THP60010



THP60010



TAS65004

TRW

14-14375-000	EV221615L101
14-20360-000	EV181618L101
14-13573-000	PS221616R104
14-12528-000	PS181415R102
14-20745-000	PS251615L102
14-12681-000	PS251615L103



EV221615L101

LUK

14-12977-002	LF73CLPUB38
14-13413-001	LF73CRPUB38
14-12464-003	LF73RPUB38



LF73CRPUB38

PHOENIX EXCHANGE TRUCK PARTS



FAN CLUTCHES



79A9065

Drive Master

98A9065	79A9065
98A9223	79A9223
98A8621	79A8621

HTS

991064	791024
991349	791065



791024



981455

HT650

981455	991455
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Borg Warner/Kysor

FLT0789504X	1077-07895-04
8901N	1090-09650-01



1077-07895-04



1090-09650-01

PHOENIX EXCHANGE TRUCK PARTS



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COMPRESSORS

FREIGHTLINER



109429

TF-550

23522122	109429
23515	109430
23505234	107622

23535534	5018485
R23532823	5018485
DD13	5018485
DD15	5018485



5018485



K095125

Bendix BA-921

K095125	4711302515
K035912	4711302515
K019983	4711302515

PHOENIX EXCHANGE TRUCK PARTS



PTO



Muncie PTO

Muncie PTO

TG	82	SH	C56/CS8
FR	F20	CS6	CS10
CS20	CS30	CS30	
We sell New, and offer a Rebuild Service to cut cost			

Chelsea PTO

238	271
277	489
823	859
870	880
We sell New, and offer a Rebuild Service to cut cost	



Chelsea PTO

PTO Accessories



Air Shift Kit



Adapter Plate

PHOENIX EXCHANGE TRUCK PARTS



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HYDRAULIC PUMPS



PK1-17-02BPBB

Bi-Rotaional Pumps

PK1-17-02BPBB

PK1-17-02BSBB



PK1-17-02BSBB



G102-2.0LAS

Air Actuated Dump Pumps

MH102-25LAS

MH102-25RAS

G102-2.0LAS

G102 2.0 RAS



MH102-25LAS



Piston Pumps/Angle Pumps

Cat, Volvo, Rexroth

Dan Foss, Eaton,

And More



PHOENIX EXCHANGE TRUCK PARTS



TURBOS



A4720901880

Detroit Turbo

DD15	A4720901880
DD13	A4710962399



A4710962399



171702

Cummins Turbo

23518588	171702
23522188	172743
23534358	JM-S-05



172743

VGT Actuators



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WATER PUMPS

FREIGHTLINER

Detroit 60 Series 12.7

23539929

23505895



23505895



23532543

Detroit 60 Series 14.L EGR

23535018

23532543

Detroit 60 Series 12.7/14.0L EGR

23535017

23532542



23532542

Detroit DD15

DD15

4722000101



4722000101

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INJECTORS



A4710700387



A4710700887

12.7l	5237821
14.0L	414703003
DD13	A4710700387
DD15	A4710700887



5237821



414703003

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STEERING GEARS

TRW 40, 55, 65, 85 Series

3566388C91	TAS40042
1659069C91	TAS65001
3533788C91	TAS66001
3626622C91	PCF60004



INTERNATIONAL



Sheppard M80, M90, M100, M110, HD94

1664771C91	M80SAA
1661272C91	M90PAD
1657435C91	M100PAH
1659881C91	M100PCL
3554374C91	M100PMT
3844903C92	HD94PAH
3596197C92	HD94PD3



TRW

3514681C91	PS282415R102
3538858C91	PS282416L106



LUK

3542059C91	LF73CRPUB38
3578965C91	LF73LPUB38
3555458C92	LF73RPUB38
3535275C91	LF73ZRPUB03

PHOENIX EXCHANGE TRUCK PARTS



FAN CLUTCHES



99A4700

Drive Master

3501273C91	799005
3824248C94	99A4700
2588342C91	99A4701

INTERNATIONAL

HT/HTS

3526207C91	791055
3501698C91	991261



991055

Kysor/Borg Warner

2509380C91	1090-09650-01
2509385C91	1077-09277-01



1077-09277-01



1077-09277-01

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COMPRESSORS

INTERNATIONAL



5004613

TF550

1694005C92	5004613
2003252C97	5004613

Bendix BA-921

3709920C92	K042162
2514355C1	K042162



K042162



K048595

Yoosung Compressor

3709815C94	K048595
2513644C95	K048595

PHOENIX EXCHANGE TRUCK PARTS



PTO

Muncie PTO

TG	82	SH	C56/CS8
FR	F20	CS6	CS10
CS20	CS30	CS30	
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Muncie PTO

INTERNATIONAL



Chelsea PTO

Chelsea PTO

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277	489
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PTO Accessories



Air Shift Kit



Adapter Plate

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HYDRAULIC PUMPS

INTERNATIONAL



PK1-17-02BPBB

Bi-Rotaional Pumps

- PK1-17-02BPBB
- PK1-17-02BSBB



PK1-17-02BSBB



G102-2.0LAS

Air Actuated Dump Pumps

- MH102-25LAS
- MH102-25RAS
- G102-2.0LAS
- G102 2.0 RAS



MH102-25LAS



Piston Pumps/Angle Pumps

- Cat, Volvo, Rexroth
- Dan Foss, Eaton,
- And More



PHOENIX EXCHANGE TRUCK PARTS



TURBOS



5010575R91

Cummins Turbo

DT466	5010575R91
11/13/15 Low P	3005700C93
11/13/15 High P	3005699C92



3005700C93

INTERNATIONAL



171702

Cummins Turbo

23518588	171702
23522188	172743
23534358	JM-S-05



172743

VGT Actuators



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WATER PUMPS

INTERNATIONAL

DT466

1817687C94

23505895



1817687C94



7091873C1

Maxxforce

7091873C1

23532543

ISX15/X15

P181929

3684449



3684449



4089910

ISX15/X15

4920465

4089910

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INJECTORS



AP63813



AP63812



AP63813

DT 466

DT466	AP63811
DT466	AP63812
DT466	AP63813
Maxxforce 11/13	0986435566
Maxxforce 11/13	0986435578



Maxxforce 11



Maxxforce 13

INTERNATIONAL

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STEERING PRODUCTS

TRW 40, 55, 65, 85 Series

TAS65079RMAN	TAS65079
RGT66001R	TAS65090
TAS65218AEXCH	TAS65218
TAS65219AEXCH	TAS65219
J87-6018	THP60031
J87-6028	THP60049



Sheppard M80, M90, M100

M100PRZ31	M100PRZ
ZRXM100PEN	M100PEN
ZRXM100PAE	M100PAE

Sheppard HD94 / SD110

J87-6020	HD94PAB
	HD94PN3
KW-T680	HD94PCB



TRW EV Series

PEV181615R101	EV181615R101
SP33102	EV221615L101



We Supply LUK, Vickers
ZF, Holburn, Saginaw,
and more..



TRW PS Series

K188-265	PS251615R102
K188-288	PS251415L105

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FAN CLUTCHES

Drive Master

F17-6018 M01	79A9762
F17-1019 M06	99A9618
F17-6005-8011	799504
F17-6011-6080	79A9600



79A9762



791027

HT/HTS Series

791125	791027
991349	791065

KENWORTH

Kysor On/off

1090-09750-01
1090-09650-01
1090-09600-01
1090-09500-01



1090-09650-01

Fan Clutch Accessories



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COMPRESSORS



2127001

1 Cyl 440cc MX-11/MX-13

2139800PEX	2127001
9122180000	2127001
2121411	2127001

KENWORTH

2 Cyl 704cc MX-13

RX2020644PEX	1977704PEX
9125181080	1977704PEX
9125181000	1977704PEX
9125181100	1977704PEX
1883117	1977704PEX



1977704PEX



9111530197

318cc Single Cylinder

4318220RX	9111530197
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PHOENIX EXCHANGE TRUCK PARTS



PTO



Muncie PTO

Muncie PTO

TG	82	SH	C56/CS8
FR	F20	CS6	CS10
CS20	CS30	CS30	
We sell New, and offer a Rebuild Service to cut cost			

Chelsea PTO

238	271
277	489
823	859
870	880
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Chelsea PTO

KENWORTH

PTO Accessories



Air Shift Kit



Adapter Plate

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HYDRAULIC PUMPS



PK1-17-02BPBB

Bi-Rotaional Pumps

PK1-17-02BPBB

PK1-17-02BSBB



PK1-17-02BSBB

KENWORTH



G102-2.0LAS

Air Actuated Dump Pumps

MH102-25LAS

MH102-25RAS

G102-2.0LAS

G102 2.0 RAS



MH102-25LAS



Piston Pumps/Angle Pumps

Cat, Volvo, Rexroth

Dan Foss, Eaton,

And More



PHOENIX EXCHANGE TRUCK PARTS



TURBOS



Paccar Turbo
1973273PEX
2308629PEX
2134455PEX



Cummins Turbo
2882111RX
2882112RX
5458260RX



KENWORTH

VGT Actuators



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WATER PUMPS



10R8660

Catapiller Water Pump

3406	C13	C15
10R8660 (C15 Twin Turbo)		
10R0484 (C15 Single Turbo)		
10R0483 (C13)		

KENWORTH

Cummins Water Pump

ISX	ISM	N14	6.7L
and More			
3684449 (ISX 12 groove INSERT)			
4089910 (ISX 12 groove 1 PIECE)			



3684449



23532543

Detroit Water Pump

12.7L	14.0L	EGR
23505895 DET 60 12.7L		
23532543 DET 60 14.0L EGR		

PHOENIX EXCHANGE TRUCK PARTS



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INJECTORS



2897320 (ISX 15)

Cummins Injectors

N 14	L 10	M 11	ISM
ISX	ISX 15	X15	ISX 12
ISL	ISC		
2897320 (ISX 15)		4327147 (X15)	
5263310 (ISC)			

Paccar Injectors

Part #	Application
MX10 +MX13	2314737
MX10 +MX13	2047600
MX10 +MX13	1972591
MX10 +MX13	1825900



2314737

KENWORTH

Cat Injectors

3126	3176	3406E	C10
C12	C4	C6	C11
C13	C15	C16	C18
20R1309 (C18)		20R1299 (C15)	
		10R8502 (3406E)	



20R1299

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MACK STEERING

Sheppard M80, M90, M100, M110



M100PJ

20QC544B	M110PJT
20QC438IAM1	M100PJJ
20509252	M100PPG
20QC4374M	M100PGH
20787914	M100PQT

TRW 40, 55, 65, 85 Series

20QC4424M	TAS65222
20QC535AM3	TAS65142
23490308	THP60004
20447236	TAS66015



THP60004

Sheppard HD94 / SD110

20QC4408M	HD94PH
20897097	SD110PL3
20QC4418M	SD110PL3



HD94PH

MACK



XD120PE

292, 392, 492, 592, XD

20QC552	XD120PE
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Tandem Pumps

21017829	8693974644
20814090	8693974642



8693974644

Vickers Pump V10/V20



V20F1P13P38D6H11

38QC367P5	V20F1P13P38D6H11
38QC375P5	V10F1P7P38D5H20L

Eaton B Model

38QCA49349A	400LV
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400LV

PHOENIX EXCHANGE TRUCK PARTS



FAN CLUTCH



79A8181-2

DM FAN CLUTCH

40MH441M	79A9495-2
22113067	79A8181
85125680	79A9492-2

LCX 230

22208785	992230008
21251049	992230009



9923009



9910241

Cool Logic Conversions Behr Conversions

85147377	9910241
85111556	996813932-001

Kysor

85108716	1090-09650-01
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1090-09650-01



991451

Viscous

38MH414M	RVH04, RV201
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40MH410A	991451
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RV201

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COMPRESSORS



9125420020

Twin Cylinder Wabco 636cc

20774376	9125420010
20846000	9125420020
303GB5131M	9115150050

Single Cylinder Wabco 318cc

303GB4225P2	9111535400
303GB5129M	9111535400



9111535400

Single Cylinder Wabco 318cc

85146159	9121420010
21353442	9121420020



9121420010

MAEK®

PHOENIX EXCHANGE TRUCK PARTS



PTO



Chelsea PTO

Chelsea PTO

238	271
277	489
823	859
870	880

We sell New, and offer a Rebuild Service to cut cost

PTO Accessories



Adapter Plate



Air Shift Kit



Muncie PTO

TG	82	SH	C56/CS8
FR	F20	CS6	CS10
CS20	CS30	CS30	

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Muncie PTO

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HYDRAULIC PUMPS



G102-2.0LAS

Air Actuated Dump Pumps

MH102-25LAS

MH102-25RAS

G102-2.0LAS

G102 2.0 RAS



MH102-25LAS



PK1-17-02BPBB

Bi-Rotaional Pumps

PK1-17-02BPBB

PK1-17-02BSBB



PK1-17-02BSBB

MAEK®



Piston Pumps/Angle Pumps

Cat, Volvo, Rexroth

Dan Foss, Eaton,

And More



PHOENIX EXCHANGE TRUCK PARTS



TURBOS

592SV5

XD120PE

M100PRZ



MP7/MP8

MP7/D11	85141057
MP8/D13	85141060
MACK ASSET	631GC5176EM10X
MP8	85151094

855 Cummins Turbos

3522868	3522867
3532819	3801614



MACK

VGT Actuators



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WATER PUMPS

D13/MP8

85151109

85151110



85151110

D13/D16/MP8

(Black Plug)

85152423



85152423

Cummins

855 Water Pump

3801788



MAEK®

NH855/NT495/NT743/NT855

316GC1184

315GC3193



PHOENIX EXCHANGE TRUCK PARTS



INJECTORS



85003935

Mack

E7/MP7/D11	85003935
MP8/D13	85013611 (conical)
MP8/D13	85003109 (flat injector)

Caterpillar 3406C/3406E

3406E	10R8502
3406E	10R8501
3406E	OR9257



10R8502



Call with Part # to
Check Availability

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STEERING PRODUCTS



TAS650024

TRW 40, 55, 65, 85 Series

RGT66005	TAS65024
TAS65219AEXCH	TAS65219
10-02345	TAS85052
J87-6018	THP60031
J87-6028	THP60049

Sheppard M80, M90, M100, M110, HD94

1664771C91	M100PAE
1661272C91	M100PNJ
1657435C91	M100PRZ
1659881C91	HD94PAB
3554374C91	HD94PN3
3844903C92	SD110PS3



HD94PN3



LF73RUB38

LUK

10-02521	LF73RUB38
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PS221615R114

TRW

PEV181615R101	EV181615R101
K188-354	PS221615R114



EV181615R101



PHOENIX EXCHANGE TRUCK PARTS



FAN CLUTCHES

HTS

05-11369-016	790007
05-11369-041	791027



791027

Drive Master



79A9762

F17-601M21	79A9798
F17-6011-5122	79A9897
F17-6018M01	79A9762

Borg Warner

1090-09500-01
1090-09600-01
1090-09650-01
1090-09750-01



1090-09750-01



1090-09500-01



1090-09600-01



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COMPRESSORS



5011427



109139

OR8340	109139
20R0178	5011427
10R6316	5013059
4318220RX	9111530197
3687356RX	9115150200



9111530197



9115150200



PHOENIX EXCHANGE TRUCK PARTS



PTO



Muncie PTO

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CS20	CS30	CS30	
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Chelsea PTO

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Air Shift Kit



Adapter Plate



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HYDRAULIC PUMPS



G102-2.0LAS

Air Actuated Dump Pumps

MH102-25LAS

MH102-25RAS

G102-2.0LAS

G102 2.0 RAS



MH102-25LAS



PK1-17-02BPBB

Bi-Rotaional Pumps

PK1-17-02BPBB

PK1-17-02BSBB



PK1-17-02BSBB



Piston Pumps/Angle Pumps

Cat, Volvo, Rexroth

Dan Foss, Eaton,

And More



PHOENIX EXCHANGE TRUCK PARTS



TURBOS



Paccar Turbo
1973273PEX
2308629PEX
2134455PEX



Cummins Turbo
2882111RX
2882112RX
5458260RX



VGT Actuators



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WATER PUMPS



10R8660

Catapiller Water Pump

3406	C13	C15
10R8660 (C15 Twin Turbo)		
10R0484 (C15 Single Turbo)		
10R0483 (C13)		

Cummins Water Pump

ISX	ISM	N14	6.7L
and More			
3684449 (ISX 12 groove)			
4089910 (ISX 12 groove)			



3684449



23532543

Detroit Water Pump

12.7L	14.0L	EGR
23505895 DET 60 12.7L		
23532543 DET 60 14.0L EGR		



PHOENIX EXCHANGE TRUCK PARTS



INJECTORS



2314737

Paccar

MX10/13	2314737
MX10/13	2047600
MX10/13	1972591
MX10/13	1825900



2047600



1825900



1972591



3652542



4327147

Cummins

N14	3652542
L10	3652540
M11	3411758
ISX	4954888
ISX15	2897320
X15	4327147



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STEERING GEARS



TAS65150

TRW 40, 55, 65, 85 Series

20435348	TAS65150
20518924	TAS65204
20447236	THP60004
26104015	THP60009

Sheppard M80, M90, M100, M110, HD94

20822516	M100PQW
38301-0035	M100PDU
8084058	M100PJB
20575449	8016955105
20906034	8016955112



M100PJB



M100PQW

TRW

25172658	PS282417R103
20480785	EV221615R112
20718500	EV221618R112



EV181615R101



PS282417R103



LF73RUB38

LUK

3936348	LF73CRPUD38
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FAN CLUTCHES



79A9644

Drive Master

21434730

79A9644

LCX230

21251049

992230008

23150081

992230009



992230008



791015

HTS

3945610

791022

20822-0166

791015

Borg Warner

1090-09500-01

1090-09600-01

1090-09650-01

1090-09750-01



1090-09750-01



1090-09500-01



1090-09600-01

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COMPRESSORS



4127040050

20382348

4123520050

20701801

4127040080



4127040080



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PTO



Muncie PTO

Muncie PTO

TG	82	SH	C56/CS8
FR	F20	CS6	CS10
CS20	CS30	CS30	
We sell New, and offer a Rebuild Service to cut cost			

Chelsea PTO

238	271
277	489
823	859
870	880
We sell New, and offer a Rebuild Service to cut cost	



Chelsea PTO

PTO Accessories



Air Shift Kit



Adapter Plate

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HYDRAULIC PUMPS



G102-2.0LAS

Air Actuated Dump Pumps

MH102-25LAS

MH102-25RAS

G102-2.0LAS

G102 2.0 RAS



MH102-25LAS



PK1-17-02BPBB

Bi-Rotaional Pumps

PK1-17-02BPBB

PK1-17-02BSBB



PK1-17-02BSBB



Piston Pumps/Angle Pumps

Cat, Volvo, Rexroth

Dan Foss, Eaton,

And More



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TURBOS



85141057



85151094

D11	85141057
D11	85136180
D13	85151094
D16	85140458



85140458

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WATER PUMPS



85151110



85152423

D13	85151110
D13/D16	85152423
ISM	2882145
M11	3039182
Detroit 60	23505895



2882145



3039182



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INJECTORS



85003935



85000416

D11	85003935
D12	85000416
D12	85000417
D13	85003109
D13	85013611
D13	85003924



85003109



85003924

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PHOENIX EXCHANGE, INC

Manual & Power Steering Gears, Pumps & Fan Clutch Specialist!

Who- A team of Specialist. At Phoenix Exchange we have decades of experience in steering the heavy duty industry. We have specialized in power and manual gear boxes, pumps, and fan clutches for over thirty (30) years. Steering is not our only business, but because it is where we started, it's done right.

What- The Steering Source. We are your steering specialist. If you're in the need of a steering gear, steering pump, fan clutch, air compressor, and more, Phoenix can supply it. Phoenix has inventory coverage for all makes and models from medium duty to heavy duty.

When- Now. At Phoenix, our policy is to service the customer as quickly as possible. Phoenix supplies a vast number of distributors across the U.S. Phoenix has an extensive inventory of steering gears, pumps, fan clutches and air compressors to ship out same day. If you have a custom rebuild or a repair and return job, we will give it top priority because we know that no one can afford down time.

Where- Just about everywhere. Phoenix is based in Dallas, Tx but can ship anywhere in the United States typically the same day the part is ordered.

Why- Why take a Chance? We are the industry Specialist. We completely remanufacture the entire unit- not just a seal kit. Phoenix stands behind its products and offers a one (1) year, unlimited mile warranty. Phoenix has complete units on the shelf, ready to ship to eliminate any downtime. Experienced technical help and trouble shooting is always available. Remember, we specialize in what we remanufacture, WE DON'T JUST SELL IT! We believe in servicing the customer, before, during, and after the sell.

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Shipping



Shipping

- *Nationwide Coverage**
- *Same Day shipping in most cases**
- *Prepaid freight on qualified orders**

Orders

Phoenix Exchange offers freight prepaid on orders of \$2,500.00(exchange) or more, **NOT** to include core values, using Phoenix Exchange choice of freight carrier. If orders do not meet the \$2,500.00 minimum, the freight will be prepaid and added to the invoice at time of purchase. If multiple locations are ordering less than the required minimum, Phoenix Exchange will combine multiple orders on one pallet and ship the pallet to one central location. This allows individual stores to eliminate the freight cost for orders less than the minimum.



Core Returns

BULK

Core returns that meet or exceed 400 pounds can be returned freight collect prepaid by Phoenix Exchange if requested in advance.

When sending cores back to Phoenix Exchange, all cores must be returned via Central Transport using our Customer Number 75207600412. Phone number 1-800-4-CENTRAL (423-6872). There must be five (5) or more cores on one (1) 4x4 pallet. Anything other than this will not be paid for by Phoenix. If any other delivery service is used and not pre authorized by Phoenix Exchange, all freight charges will be billed back to the customer. If you have any questions please contact Phoenix Exchange, Inc. @ 1-800-284-0165.

INDIVIDUAL

Prepaid freight on individual core returns weighing 85 pounds or less if returned within 15 business days of original invoice.

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Core Return Policy

CORE RETURN / NEW RETURNS

Core Returns: All cores must be returned with freight prepaid to: Phoenix Exchange, Inc. at 2412 Irving Blvd. Dallas, Texas 75207 within 60 days from the date of purchase or one (1) year for Distributors to be considered for full core credit. Phoenix Exchange recommends using oldest cores available first to eliminate the possibility of losing core eligibility. Full core credit will be issued upon the return of

REBUILDABLE CORES with the copy of the original invoice indicating the invoice number, date of purchase and part number. Core eligibility is maintained on a like for like core basis. **Core substitution is strictly up to the discretion of Phoenix Exchange.** Any core returned after allotted time will not be considered for core credit. Core sold outright at reduced values are not eligible for return.



Core returned for credit must be complete and never disassembled. Wrecking yard or weather beaten cores will not be accepted for credit. Units that are rusty, frozen (seized or locked up) or cannot be rebuilt will be classified as junk with no value. Fan clutch Cores, Steering Gear Cores & Pump Cores, Compressor Cores must turn through, mounting holes and housings not cracked or broken, input and output shaft splines or keys must not be damaged (twisted or sheered) or have excessive wear, welded upon or show signs of severe impact, to receive full core credit. Cores are subject to an internal inspection before credit will be issued. See Core Inspection Guidelines sent with each unit. Following these guidelines will insure proper core return credit.

New Returns: There will be a 20% restocking fee on all new returns. An alternative option is to place a two (2) for one (1) offsetting order, which means you can return the item that is not sold for an two items of same value or higher, that is more popular for your location. Obsolete items will be handled on an individual basis and acceptance of this return is entirely up to the discretion of Phoenix Exchange.

Non-stocking items that are special order are not eligible for return and are also required to be paid for up front before item will be ordered.

As stated above these policies will go into effect immediately and will be mandatory for all customers. Thank you for your cooperation and understanding in this matter. These policies help us better serve our customers and ensure we have the parts you need, when you need them. If you have any questions, feel free to email Jeremy Arevalo at jeremy@phoenixex.com.

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PHOENIX EXCHANGE, INC

Manual & Power Steering Gears, Pumps & Fan Clutch Specialist!



Hi, my name is Randy Herd, owner and CEO of Phoenix Exchange, Inc. I am a third generation remanufacturer of heavy truck parts with quality and service at the forefront. I left my job as a construction superintendent in 1975 to go to work for my dad at Rebuilder International Truck Parts. I was taught not just to rebuild the part, but to understand why the unit failed; analyze that failure, and when possible make the unit as good as, or in some cases, better than OEM by making or providing components that extended the unit's serviceable life. I left my dad in 1980 to start what is today known as Phoenix Exchange, Inc.

The Herd's have a long history of integrity, quality and service when it comes to the remanufactured truck part industry. At Phoenix Exchange, Inc. that tradition lives on! Always investigate and evaluate new technology and the pursuit of the best quality products we can present to our customers. My Granddad, MC Herd (Pappy Herd), started in the trucking industry driving oil field trucks in Ranger, Texas in 1920. He was impressed with their size and pulling capacity compared to the cars of that time. This led him to the power train and eventually to the rebuilding of diesel engines and transmissions. He made his way into upper management, but his passion was always in the shop. Even though he was District Service Manager of AutoCar in 1948, he spent as much time as he could in the engine rebuilding shop. Texas Kenworth brought him out of retirement in 1970 to oversee their transmission rebuilding facility in Dallas, Texas. He retired again in 1975 from TKW at the age of 75. TKW employees called him for many years after his retirement for help in trouble shooting transmissions, due to his vast knowledge and expertise.

My Dad, John Ellis Herd, followed in his footsteps. In 1951, after he left AutoCar Odessa as branch Manager, he opened the Texas Kenworth branch in Odessa Texas for then owner, Tom Collins. In 1953 my Dad was brought back to Dallas as District Branch Manager of Texas Kenworth Corporate. He was Director of Maintenance for Earl Gibbons Oil Transportation, Acme Brick and Red Ball Motor Freight. He was known nationally for his innovations in fleet preventive maintenance and driver safety programs. He introduced the first truck maintenance program for computers in the punch card format in the late 1950's. He was on the board of the National Fleet Safety Council in the mid 1960's and was the inspiration for the grooves that are now cut in the highway on curves to dissipate the water, as he discovered that trucks especially with empty trailers hydro-planed at 55 MPH in the rain. He gained national recognition for the programs he developed and was featured in many Truck Fleet magazines during the 1960's and 70's. In 1971, he started Rebuilder International. No one offered remanufactured heavy duty parts for trucks electrical system back then. Alternators and starters were not exchanged in a like new condition in those days. He went on to remanufacture about every component on a truck.

I believe that I have maintained the integrity, quality and service taught to me; both personally and professionally. I work to instill that philosophy in all of my employees. I am proud of the accomplishments and growth of Phoenix Exchange, Inc. and our team of employees. We are here to service the remanufacturing needs of all of our customers and invite you to call or visit us at Phoenix Exchange, Inc..

The Herd's have been Steering the Transportation Industries long before that saying became popular. See for yourself what makes Phoenix Exchange, Inc. different. You'll be glad you did! We don't just talk the talk, because we've walked in your shoes. I thank you, our present customers, for your continued support! We look forward to serving and satisfying many more customers in the coming years. Please visit us soon, at 2412 Irving Blvd. Dallas, Texas 75207.

Be Safe and May God's Love Richly Bless You!

Chief Executive Officer

Randy M. Herd



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